



Aluminum Patio Doors

“General Aluminum Patio Doors – Clearly, Apart From the Rest!”

Impeccable craftsmanship plus the superior quality of the materials we use translate into years of easy, trouble – free operation. Our innovative designs also allow fast, easy installation as well as offer extraordinary versatility. Our Series 420/430/440 and Series 600 Patio Doors offer a full range of sizes and configurations, and are available with or without divided lites.

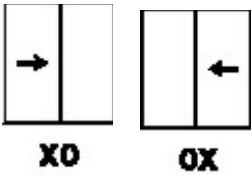
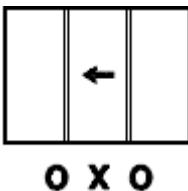
Insulating SPACEGLASS™
Sets the Standard In Energy Efficiency

Series 420/430/440 and Series 600 Patio Doors can be ordered with General Aluminum’s patented SPACEGLASS, the sealed, insulating glass that revolutionized the window and patio door industry. SPACEGLASS virtually eliminates heat loss in winter and heat gain in summer, while minimizing outside noise penetration and preventing drafts. All glass used in our Patio Doors is tempered, of course.

THE SERIES 600 PATIO DOOR

For versatility, the Series 600 is unbeatable. It’s **Fully Reversible** – the operating panel can be made to open left to right or right to left – before, during or after installation.

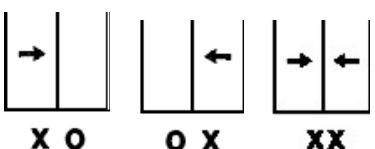

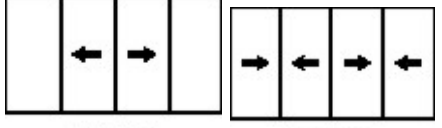
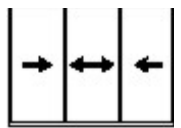
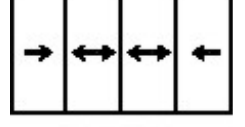
**** Color Choices: White, Terra Beige, and Bronze ****

Door Configuration	Door Series	Door Call Size	Actual Frame Size	Suggested Rough Opening
	600	5'0-6'8" XO or OX	59-5/8" X 80-3/8"	60-1/8" x 80-7/8"
	600	6'0-6'8" XO or OX	71-5/8" X 80-3/8"	72-1/8" X 80-7/8"
	600	8'0-6'8" XO or OX	95-5/8" X 80-3/8"	96-1/8" X 80-7/8"
	600	5'0-8'0" XO or OX	59-5/8" X 96-3/8"	60-1/8" X 96-7/8"
	600	6'0-8'0" XO or OX	71-5/8" X 96-3/8"	72-1/8" X 96-7/8"
	600	8'0-8'0" XO or OX	95-5/8" X 96-3/8"	96-1/8" X 96-7/8"
	600	7'6-6'8" O X O	90-1/4" X 80-3/8"	90-3/4" X 80-7/8"
	600	9'0-6'8" O X O	108-1/4" X 80-3/8"	108-3/4" X 80-7/8"
	600	12'0-6'8" O X O	144-1/4" X 80-3/8"	144-3/4" X 80-7/8"
	600	7'6-8'0" O X O	90-1/4" X 96-3/8"	90-3/4" X 96-7/8"
	600	9'0-8'0" O X O	108-1/4" X 96-3/8"	108-3/4" X 96-7/8"
	600	12'0-8'0" O X O	144-1/4" X 96-3/8"	144-3/8" X 96-7/8"

THE SERIES 420/430/440 PATIO DOOR

Homeowners love the way Series 420/430/440 Patio Doors let the fresh air in. The **Multi-Slide Door Panel option** creates ultra wide vents.

**** Color Choices: White, Terra Beige, and Bronze ****

Door Configuration	Door Series	Door Call Size	Actual Frame Size	Suggested Rough Opening
 X O O X XX	420 420 420 420 420 420	5'0-6'8 XO, OX, XX 6'0-6'8 XO, OX, XX 8'0-6'8 XO, OX, XX 5'0-8'0 XO, OX, XX 6'0-8'0 XO, OX, XX 8'0-8'0 XO, OX, XX	60" X 80" 72" X 80" 96" X 80" 60" X 96" 72" X 96" 96" X 96"	60-1/2" X 80-1/2" 72-1/2" X 80-1/2" 96-1/2" X 80-1/2" 60-1/2" X 96-1/2" 72-1/2" X 96-1/2" 96-1/2" X 96-1/2"
 OX-O	420 420 420 420 420 420	7'6-6'8 O X O 9'0-6'8 O X O 12'0-6'8 O X O 7'6-8'0 O X O 9'0-8'0 O X O 12'0-6'8 O X O	91-3/4" X 80" 109-3/4" X 80" 145-3/4" X 80" 91-3/4" X 96" 109-3/4" X 96" 145-3/4" X 96"	92-1/4" X 80-1/2" 110-1/4" X 80-1/2" 146-1/4" X 80-1/2" 92-1/4" X 96-1/2" 110-1/4" X 96-1/2" 146-1/4" X 96-1/2"
 OXXO XXXX	420 420 420 420 420 420	10'0-6'8 OXXO or XXXX 12'0-6'8 OXXO or XXXX 16'0-6'8 OXXO or XXXX 10'0-8'0 OXXO or XXXX 12'0-8'0 OXXO or XXXX 16'0-8'0 OXXO or XXXX	120-5/8" X 80" 144-5/8" X 80" 192-5/8" X 80" 120-5/8" X 96" 144-5/8" X 96" 192-5/8" X 96"	121-1/8" X 80-1/2" 145-1/8" X 80-1/2" 193-1/8" X 80-1/2" 121-1/8" X 96-1/2" 145-1/8" X 96-1/2" 193-1/8" X 96-1/2"
 X I X	430 430 430 430 430 430	7'6-6'8 X I X 9'0-6'8 X I X 12'0-6'8 X I X 7'6-8'0 X I X 9'0-8'0 X I X 12'0-8'0 X I X	88-15/16" X 80" 106-15/16" X 80" 142-15/16" X 80" 88-15/16" X 96" 106-15/16" X 96" 142-15/16" X 96"	89-7/16" X 80-1/2" 107-7/16" X 80-1/2" 143-7/16" X 80-1/2" 89-7/16" X 96-1/2" 107-7/16" X 96-1/2" 143-7/16" X 96-1/2"
 X I I X	440 440 440 440 440 440	10'0-6'8 XIIX 12'0-6'8 XIIX 16'0-6'8 XIIX 10'0-8'0 XIIX 12'0-8'0 XIIX 16'0-8'0 XIIX	117-1/8" X 80" 141-1/8" X 80" 189-1/8" X 80" 117-1/8" X 96" 141-1/8" X 96" 189-1/8" X 96"	117-5/8" X 80-1/2" 141-5/8" X 80-1/2" 189-5/8" X 80-1/2" 117-5/8" X 96-1/2" 141-5/8" X 96-1/2" 189-5/8" X 96-1/2"

Sliding glass doors as shown on plans as specified shall be General Aluminum Sliding Glass Doors Series 420/430/440 or Series 600 as manufactured by General Aluminum, Carrollton, Texas. All doors shall conform to all requirements of ALI Quality Certified Program. Series 600 door units shall consist of one or two fixed panels and one operating panel. All panels shall be fully removable and unhandled or reversible before, during or after installation. (OXO units are not reversible.) Series 420/430/440 door units shall consist of no, one or two fixed panels and one, two fixed panels and one, two, three or four operating panels. All doors shall meet or exceed the minimum standard established by AAMA and shall also be NFRC certified.